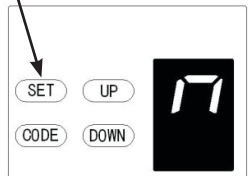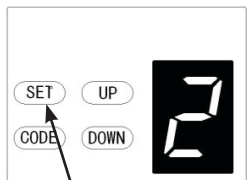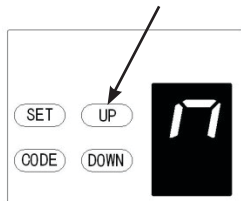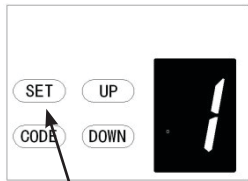# *Programming Instructions*

Programming OPEN and CLOSE Limits

1. Press and hold SET Button until 1 appears on the display then release the button.
   The door opener is now in Programming Mode.

2. Press and hold the UP until the door reaches the desired open position.
NOTE: Fine adjustments can be made by toggling UP & DOWN buttons

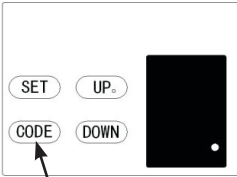3. Now press the SET button to confirm the postiion. The display will now indicate the number 2.

4. Next press and hold the DOWN button until the door reached the desired close position. For fine adjustments toggle UP & DOWN buttons.

5. Now press and hold the DOWN button until the door reaches the desired close position. For fine adjustments toggle UP & DOWN buttons.

6. Now press the SET button to confirm the close position.

⚠️ **WARNING: The door will now cycle open and close to set the travel limits and force sensitivity adjustments. The door is now set for normal operation.**
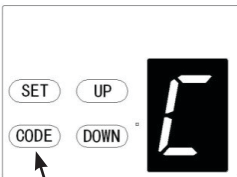
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Programming Hand Transmitters
NOTE: Hand transmitters that are supplied with the door opener are pre-programmed.
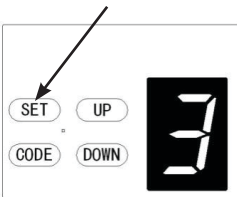1. Press the CODE button. A dot will be indicated in the corner of the display.

2. Now press the button on the hand transmitter you want to use, pause for 2 seconds, then press the same button on the hand transmitter again for 2 seconds.
The dot on the display will flash to confirm the code, then turn off. Repeat the process for additional remotes that need to be stored.

Deleting Stored Hand Transmitters
1. Press and hold CODE button until a C is indicated on the display. All stored remotes will be deleted.
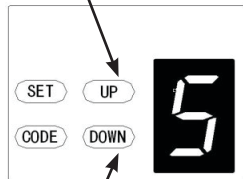
Obstruction Force Adjustment

⚠️ ***CAUTION: The obstruction force adjustment is set automatically during programming. Normally no adjustment is necessary.***

1. Press and hold the SET button until 3 appears on the display the release the button.
   The unit is now in force adjustment mode.

Increase force

2. Press the UP button to increase the force setting or the DOWN button to decrease the force setting.
   The minimum force is 1 and it can be adjusted upward.

Decrease force

3. Press SET to confirm your setting.
NOTE: The force is set on 3 as standard in factory.

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